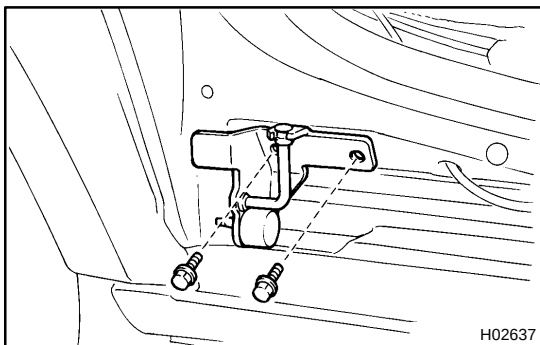
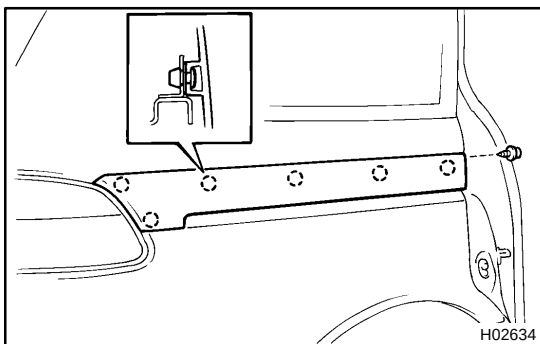




REMOVAL

1. REMOVE SLIDE DOOR

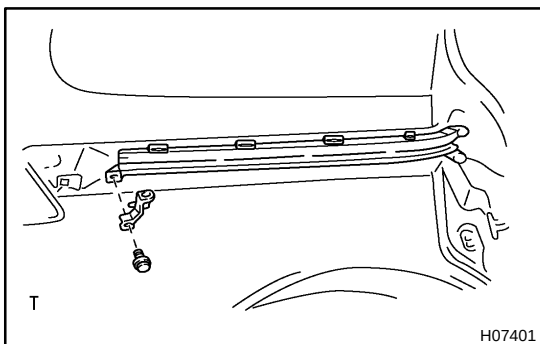
- (a) Remove the 2 bolts and open striker.
Torque: 7.0 N·m (71 kgf·cm, 62 in·lbf)
- (b) Remove the rear door check cover.



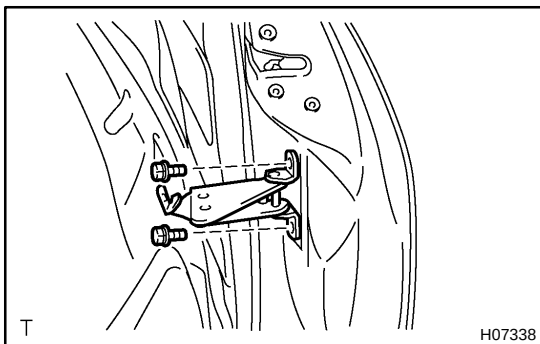
- (c) Remove the screw, then using a screwdriver, remove the center rail garnish.

HINT:

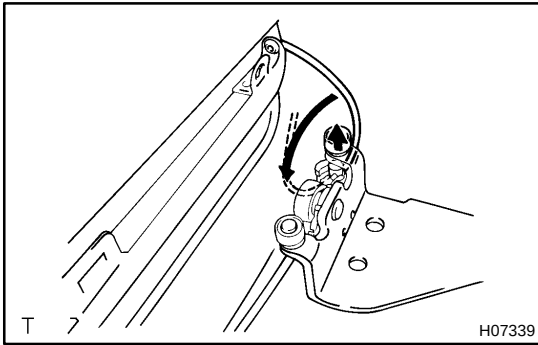
Tape the screwdriver tip before use.



- (d) w/o Power slide door:
Remove the bolt and center rail protector.
Torque: 9.8 N·m (100 kgf·cm, 7 ft·lbf)
- (e) Remove the upper rail cushion.

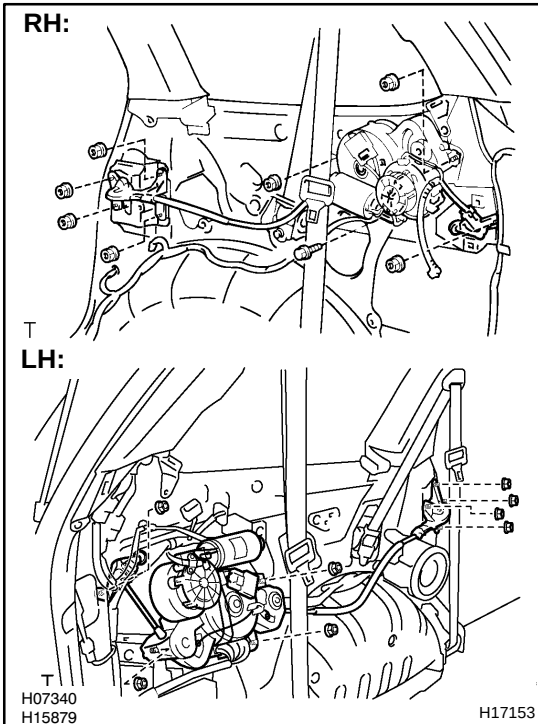


- (f) w/ Power slide door:
Remove the 2 bolts from the slide door.
- (g) Slide the slide door rearward, remove each hinge from the rails and slide door.
2. REMOVE BACK DOOR SCUFF PLATE
(See page [BO-75](#) or [BO-79](#))
3. REMOVE SLIDE DOOR SCUFF PLATE
(See page [BO-75](#) or [BO-79](#))
4. REMOVE SPEAKER GRILLE
(See page [BO-75](#) or [BO-79](#))
5. REMOVE QUARTER TRIM COVER
(See page [BO-75](#) or [BO-79](#))
6. REMOVE QUARTER TRIM PANEL
(See page [BO-75](#) or [BO-79](#))



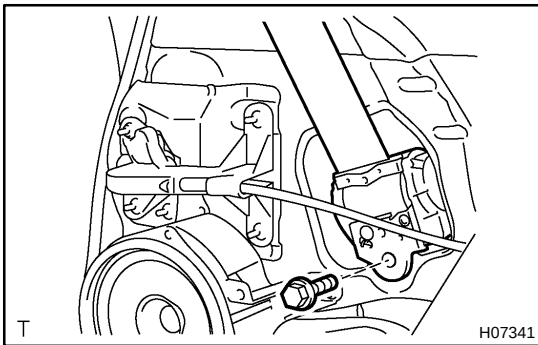
**7. w/ Power slide door:
REMOVE CENTER ROLLER**

Remove the center roller from the center rail, then disconnect the control cables.



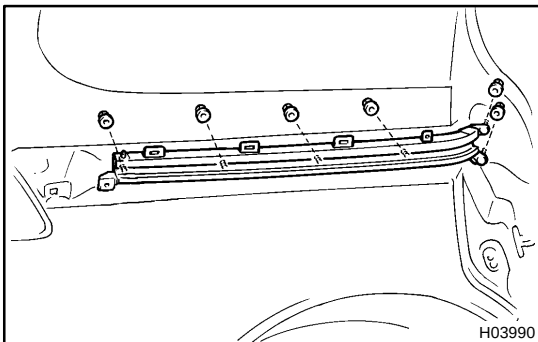
**8. w/ Power slide door:
REMOVE POWER SLIDE DOOR DRIVE UNIT**

- (a) Disconnect the connectors.
- (b) RH:
Remove the bolt, 7 nuts and power slide door drive unit.
- (c) LH:
Remove the 8 nuts and power slide door drive unit.

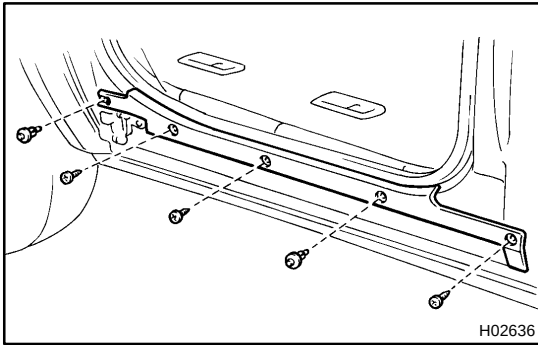


9. REMOVE CENTER RAIL

- (a) Remove the retractor of rear No.1 seat outer belt.
Torque: 43 N·m (440 kgf·cm, 32 ft·lbf)



- (b) Remove the 6 nuts and center rail.
Torque: 9.8 N·m (100 kgf·cm, 7 ft·lbf)

**10. REMOVE LOWER STEP PLATE**

Remove the 3 screws, 2 clips and lower step plate.